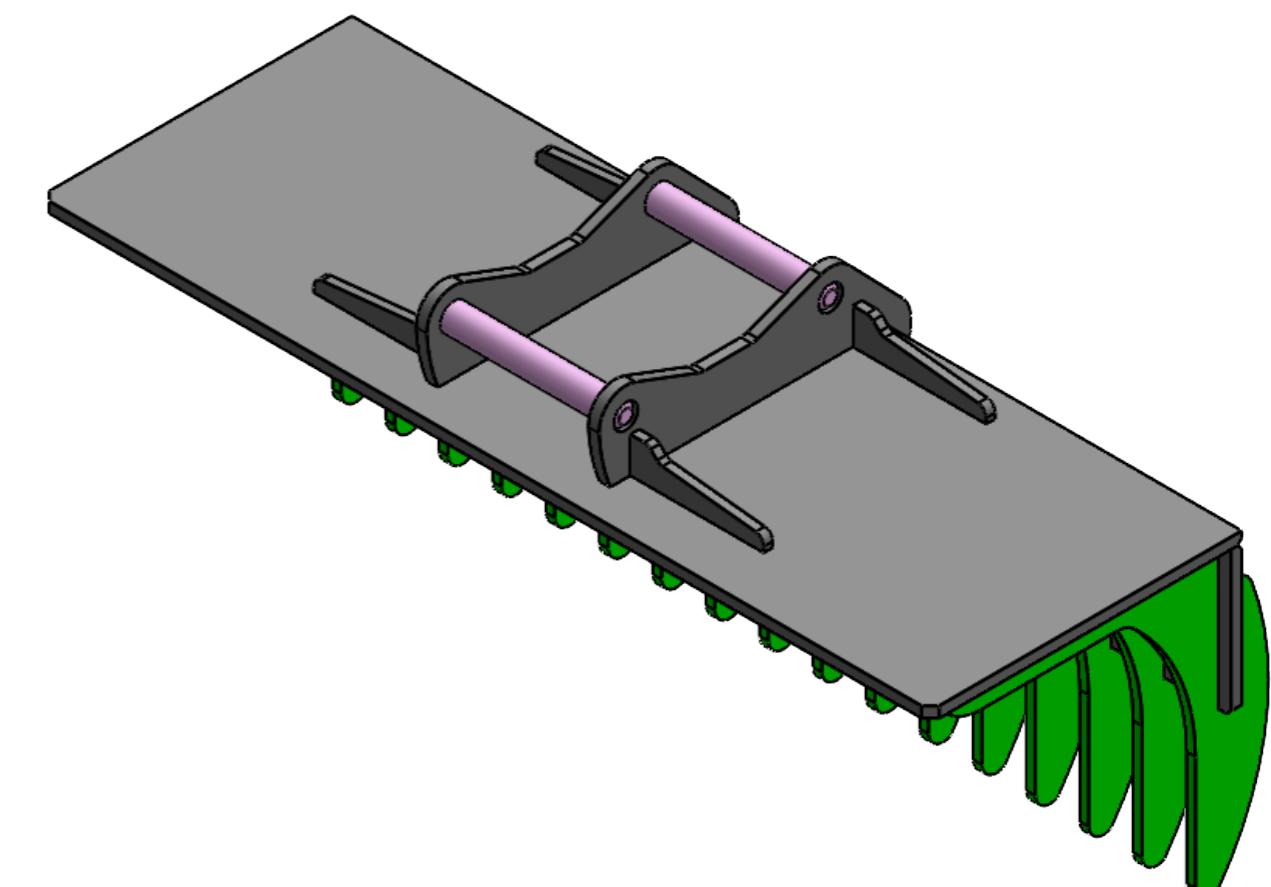
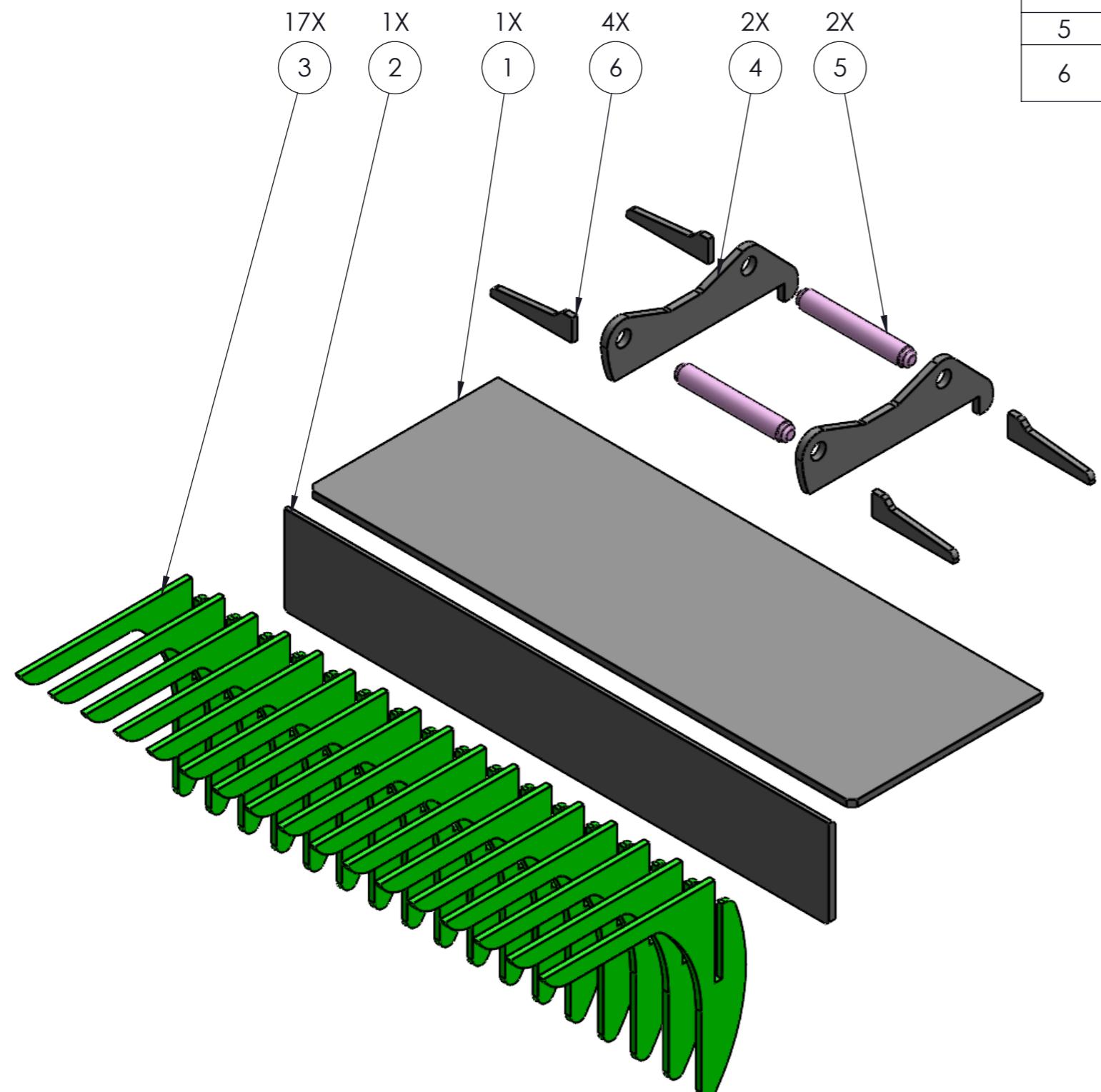
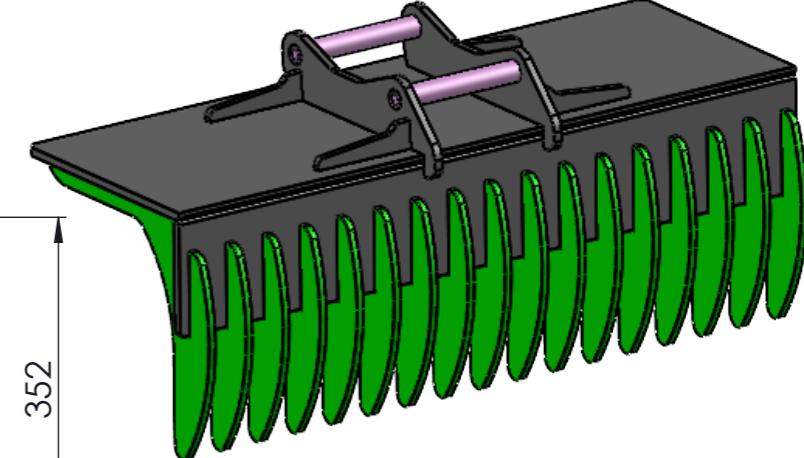
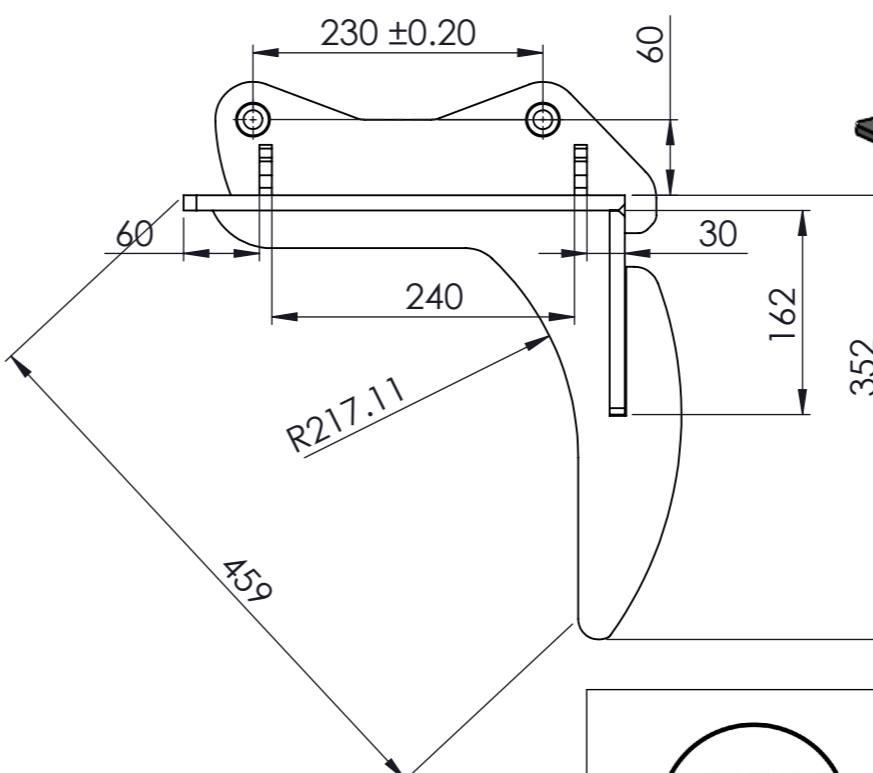
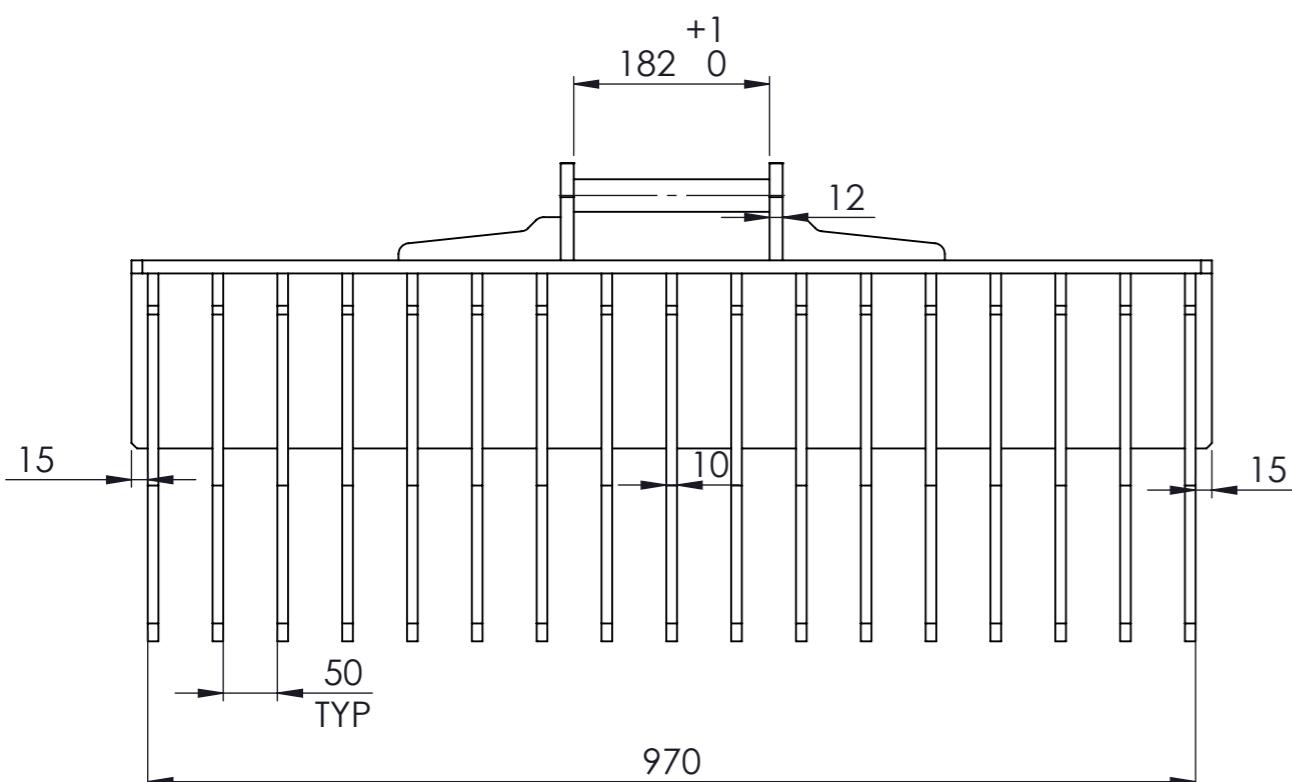
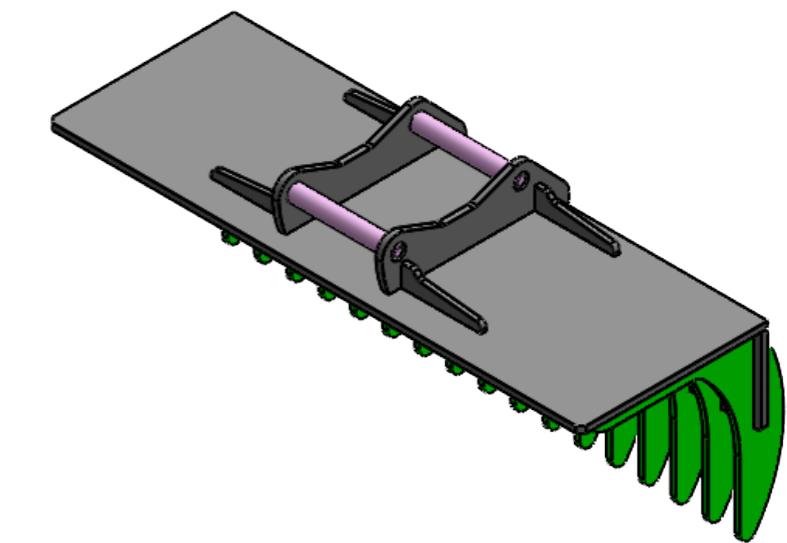
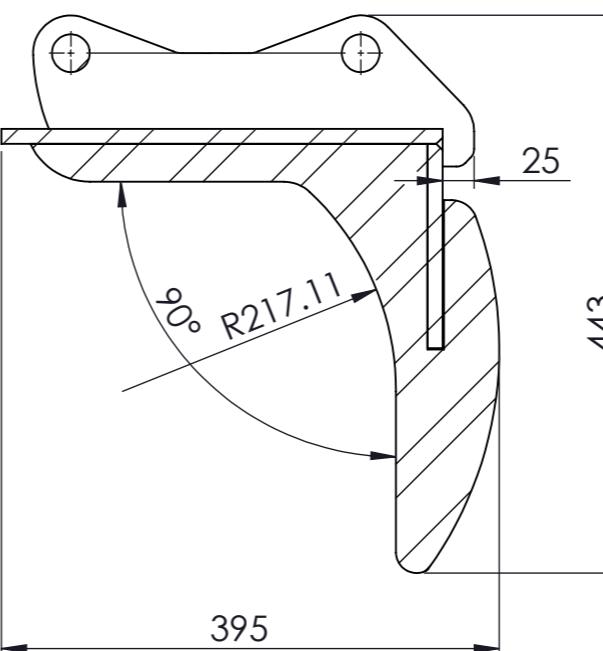
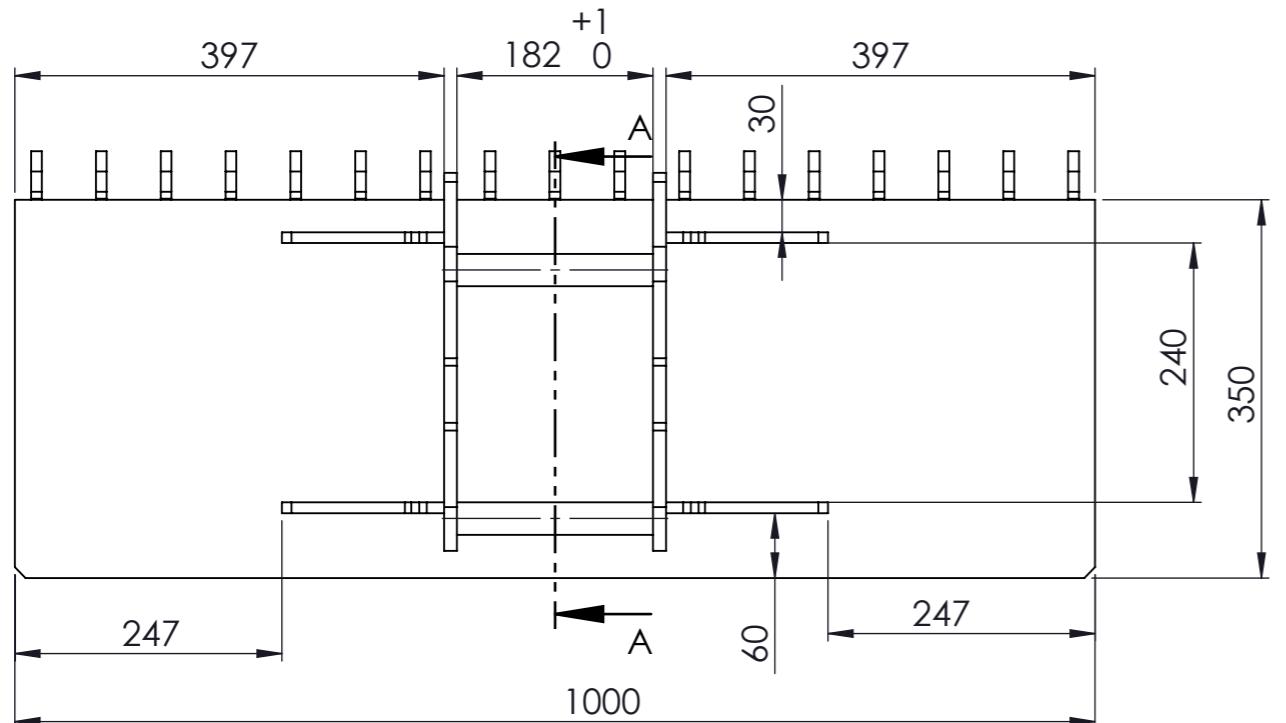


1	2	3	4	5	6	7	8											
A	17X 3	1X 2	1X 1	4X 6	2X 4	2X 5	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Dxf name	Weight						
							1	GCP-S30-1000-01	TOP PLATE	1	E350-12mmX1-GCP-S30-1000-01	32.86						
B							2	GCP-S30-1000-02	BACK PLATE	1	E350-12mmX1-GCP-S30-1000-02	15.16						
							3	GCP-S30-1000-03	TYNE	17	E350-10mmX17-GCP-S30-1000-03	2.49						
							4	GCP-S30-1000-04	EAR PLATE	2	E350-12mmX2-GCP-S30-1000-04	2.19						
							5	GCP-S30-1000-05	PIN 30X206	2		1.09						
							6	GCP-S30-1000-06	TOP GUSSET	4	E350-10mmX4-GCP-S30-1000-06	0.29						



	<b>MACHINING TOLERANCES:</b> 0 $\pm 0.50$ mm 0.0mm $\pm 0.30$ mm 0.00mm $\pm 0.20$ mm 0.000mm $\pm 0.10$ mm <b>ANGULAR:</b> $\pm 0.50$ SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		<b>FABRICATION TOLERANCES</b> LINEAR DIMENSIONS 0 to 500mm $\pm 0.5$ mm LINEAR DIMENSIONS 501mm to 1500mm $\pm 1.0$ mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN $\pm 2.0$ mm <b>ANGULAR:</b> $\pm 0.5$ mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN $\pm 0.5$ mm NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTION TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
	<b>TITLE:</b> <b>GCP-S30-1000</b>	<b>DO NOT SCALE DRAWING</b> IF IN DOUBT, ASK		
<b>DRW BY</b> HK	<b>DWG No.</b> <b>GCP-S30-1000</b>	<b>SCALE:</b> 1:10 <b>MAT'L :</b> <b>REFER BOM</b>		<b>WEIGHT (KGS):</b> <b>32.86</b>
<b>CKD &amp;</b> <b>APP BY</b>				
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROV.



		<b>MACHINING TOLERANCES:</b> 0 $\pm 0.50$ mm 0.0mm $\pm 0.30$ mm 0.00mm $\pm 0.20$ mm 0.000mm $\pm 0.10$ mm ANGULAR: $\pm 0.50$ SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N	<b>FABRICATION TOLERANCES</b> LINEAR DIMENSIONS 0 to 500mm $\pm 0.5$ mm LINEAR DIMENSIONS 501 mm to 1500mm $\pm 1.0$ mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN $\pm 2.0$ mm ANGULAR $\pm 0.5$ mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
<b>TITLE:</b> <b>GCP-S30-1000</b>		<b>DO NOT SCALE DRAWING</b> <b>IF IN DOUBT, ASK</b>			
		<b>SCALE :</b> 1:10			
DRW BY	HK	24/10/2025	<b>DWG No.</b> <b>GCP-S30-1000</b>	<b>MAT'L :</b> <b>REFER BOM</b>	<b>WEIGHT (KGS):</b> <b>32.86</b>
CKD & APP BY					<b>SIZE :</b> A4
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